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Conveying

Pos.	Machine	Manufacturer	Model	Capacity	Year	Technical data
101447	Casting manipulator	Clansman	C3010	1.200 kg	1998	max. reach: 6.400 mm, workpiece max.: 1.200 kg
101446	Casting manipulator	Clansman	C3010	1.200 kg	1998	max. reach: 6.400 mm, workpiece max.: 1.200 kg

Core shops

Pos.	Machine	Manufacturer	Model	Capacity	Year	Technical data
101380	Core shooting machine for cold-box process 80 L	Roeperwerk	H80	80 Liter shoo...	unknown	Max. core box dimensions: LxBxH 1000x720x800 mm (Horizontal); modern controls with Siemens S7, with Lüber gasing device
101348	Core shooter for Hot & Coldbox	Hottinger	FLC 16 CB	22 L	1997 / 2007	
101305	Amine gasing device	Lüber	LW-FDA 3225	32 kW	1994	Voltage: 380V/400V/50Hz
101179	Cold-Box Core Sand Preparation & Distribution P...	Lüber	UCM300	6 t/h	1994/2016	mixer 300 kg, with charging vehicle, Siemens S5 PLC control system

Dedusting

Pos.	Machine	Manufacturer	Model	Capacity	Year	Technical data
101501	Dry Filter plant 80.000 m³/h	Neotechnik	KFS741/574	80.000 m³/h	2007	

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Fettling shops

Pos.	Machine	Manufacturer	Model	Capacity	Year	Technical data
101499	Wheelabrator R4D Shotblast Machine	Wheelabrator	R4D	2x 37 kW	1990	
101496	Hangertype Shotblast machine 5 t/h	Rump		5 t/h	2007	
101451	Hangertype Shotblast machine incl. crane and fi...	RUMP	CAPSOR 40 13-U-S	246 kW	2016	
101111	Automatic Cutting-off Machine (for cutting-off ...	Reichmann	TS 800 S - 90	110 kW	2004	as new

Measure

Pos.	Machine	Manufacturer	Model	Capacity	Year	Technical data
101244	Hardness Testing Machine	Wolpert	V - Testor 2	0,2-10 kgf	1979	vickerstest, load steps: vickers 0,2 - 10 kgf

Melting plants

Pos.	Machine	Manufacturer	Model	Capacity	Year	Technical data
101443	MF - Induction Furnace Plant 15 t	Inductotherm	VIP 2500 R Po...	2500 kW	1999	
101436	MF Crucible Furnace Plant 8 t	Otto Junker	MFT Ge 8000	800 kW/250 Hz	1998	
101425	Casting/Pouring furnace for low pressure castin...	INDUGA	2-6.3-NDG-G-2...	300 kW	2017	
101412	Warm holding furnace WHO 45/30 t	ABP	LFR 30	1.000 kW	2017	Furnace body with inductor, tilting chair, hydraulic unit, transformer, PLC S7 Siemens
101388	MF-Induction Furnace Plant 1 x 30 t / 8000 kW	ABB	IFM 9	30 t	2007	Induction furnace, converter 8000 kW/172 HZ/24 puls, 1x cooling sections, 2 oil transformers
101189	ASEA / ABB Inductor refurbished	ASEA / ABB	LRI 5	500 kW		500 kW inductor
101143	Channel Type Holding Furnace 90 / 67 t	ABB	IRT 100-S	800 kW, 90/67 t	1987	Furnace body with inductor, tilt frame, hydr. cylinder, hydr. power pack, control desk, transformer
101062	Channel type holding furnace 55/40 t	ABB	LFR 30	800 kW	1989	

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Moulding shops

Pos.	Machine	Manufacturer	Model	Capacity	Year	Technical data
101495	Moulding Flasks - various sizes -			various	2021 - 2022	
101478	Horizontal Moulding Machine HWS HSP 1	HWS	HSP 1	appr. 40 mo/h...	1997	
101442	Low Pressure Die Casting machine	Wersotec	GA-15	Schließkraft...	2021	

Sand plants

Pos.	Machine	Manufacturer	Model	Capacity	Year	Technical data
101494	Continuous type Sand Mixer 15 t/h	FAT		15 t/h	1997	
101483	Shake-out 7 x 6,5 m, 75 t with complete Sand Re...	Küttner			2007	
101479	Continuous Type Mixer 15-30 t/h	Axmann	TMS 30 - 4000...	15-30 t/h	2015	

Various

Pos.	Machine	Manufacturer	Model	Capacity	Year	Technical data
101502	Crane load turning device 15 t	Vetter Krantechnik	Rotomax RVES ...	15 t	2017	
101239	Compressor with air dryer 1320m³/h	Atlas Copco	ZT132	123 kW	2003	Air-cooled 1320m³/h, with 2 air dryer 123kW
101116	Centrifugal Casting Plant for Production of Cyl...	Düker	B40/1000	30 Pipes/h	2002	Ø: 35 - 180 mm, length: 1000 mm